



Showerwell
H O M E P R O D U C T S



Showerwell Arena Sliding Door Shower Combo

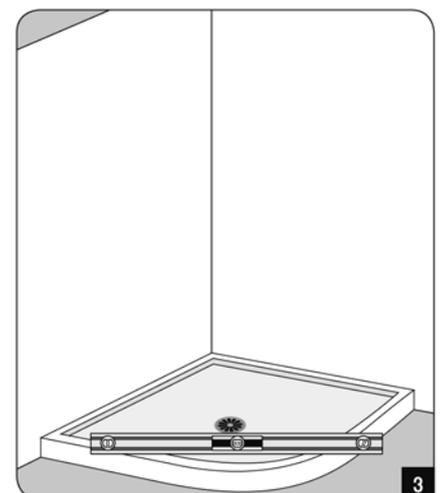
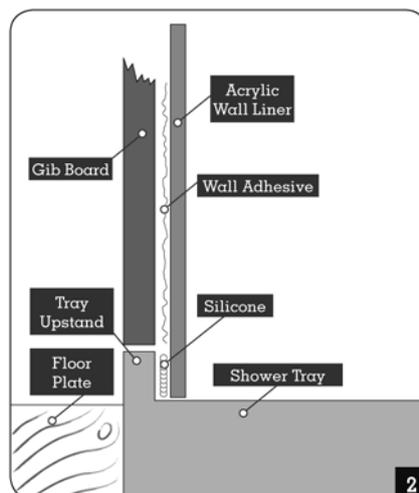
The installation of your new Showerwell Shower Combo is shown in the following three stages.

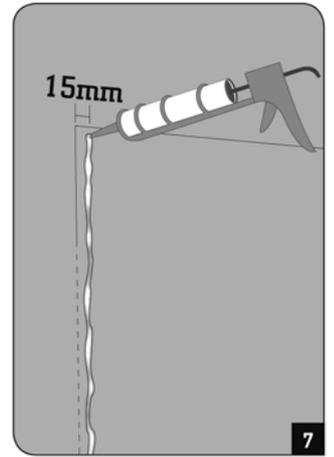
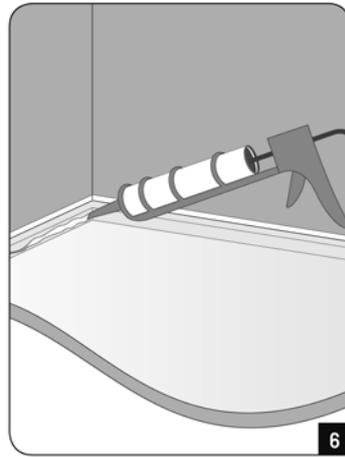
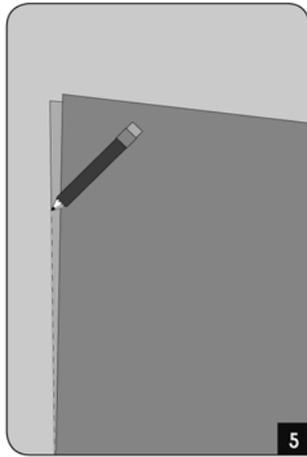
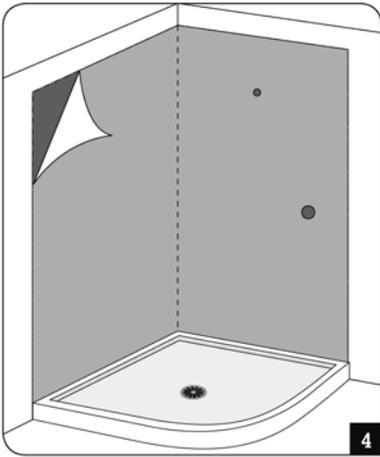
Shower Tray & Waste

1. Which ever brand of waste system you are using, ensure that the manufacturers instructions are followed. It is important you remove the protective film of the tray from around the waste area and along the upstand (roll) of the tray to ensure a proper seal.

Note the size of any hole cutout on a wooden floor is kept to a minimum. On a concrete floor ensure the chase is back filled.

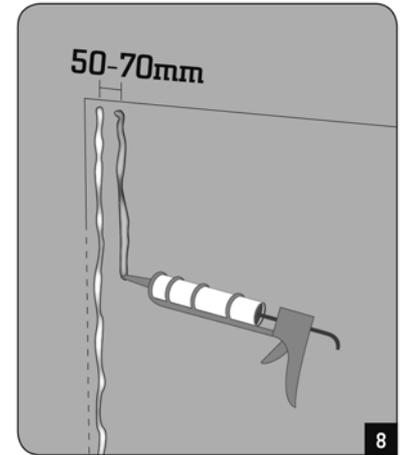
2. The gib board or other wall lining (substrate) used, must be cut away (if pre-installed prior to the tray) to allow the tray to sit hard up against the floor plate (refer drawing 1). The face of the gib board (or other substrate) used, must finish flush with the upstand (roll) of the tray (refer picture 2) This ensures the acrylic wall liner can be installed correctly and without any deflections.
3. To ensure the longevity of your tray it must be installed level (refer drawing 3). If necessary, pack under the tray, ensuring it is well supported. To avoid movement, add 6-8 spots of construction adhesive on the underside of the tray to bond with the floor.



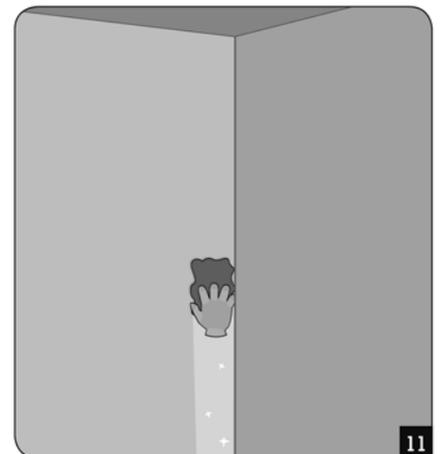
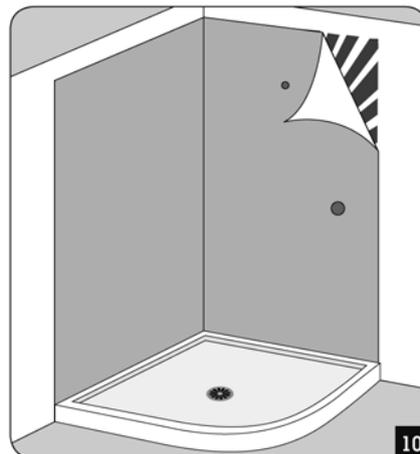
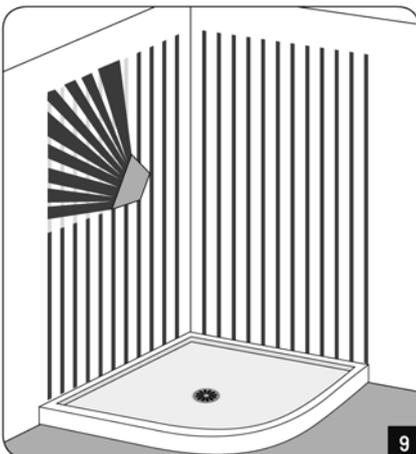


Acrylic Wall Liner

1. Supplied is a 2 sided acrylic wall liner. Measure and neatly drill through the acrylic wall liner to accommodate the shower mixer, shower rose etc.
2. Dry fit the acrylic wall liner into position (refer drawing 4). Using a pencil trace along the outer edge of the liner (refer drawing 5). Remove the liner. This will leave you with a 'glue line'.
3. Using the silicone provided, run a healthy bead (6-8mm dia) of silicone along the length of the tray upstand where the liner sits (refer

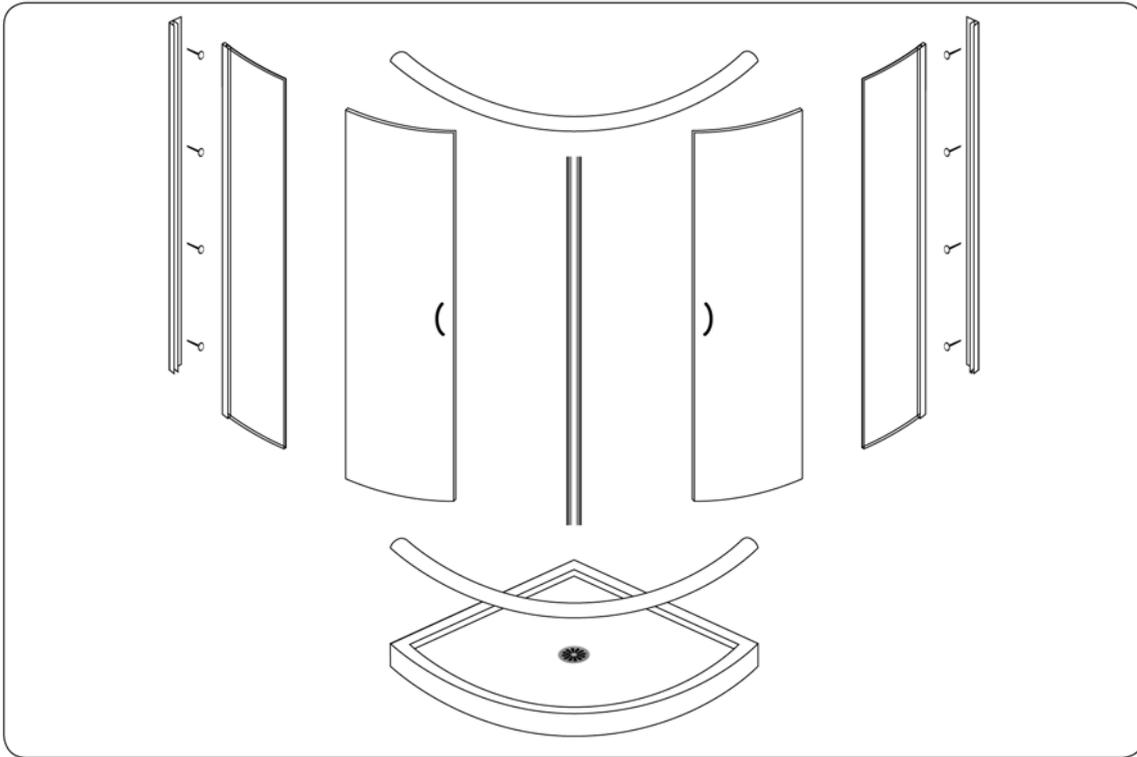


4. Now working quickly, apply the wall adhesive provided, to the gib board (or other substrate). Note the adhesive provided is designed for gib board use. Starting approximately 15mm inside the newly created 'glue line', (refer drawing 7) apply full vertical lines of wall adhesive (6-8mm dia) spaced approximately 50-70mm apart (refer drawing 8). To aid the bonding of the acrylic liner to the gib board you can spread the glue using a trowel or similar (refer drawing 9).
5. Now install the acrylic wall liner. Place the liner into position starting from the bottom corner, working your way up, pushing the liner into place (refer drawing 10). Once the liner is firmly in place, using a clean cloth or similar, smooth out any air pockets and ensuring an excellent bond between the liner, wall adhesive and gib board (refer drawing 11). Clean off any excess glue.
6. Now that you are satisfied the acrylic wall liner is bonded to the gib board correctly, you are ready to



Arena Sliding Shower Door Installation

1. Check to ensure you have the following components



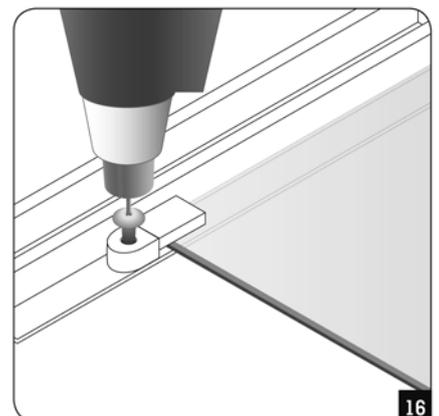
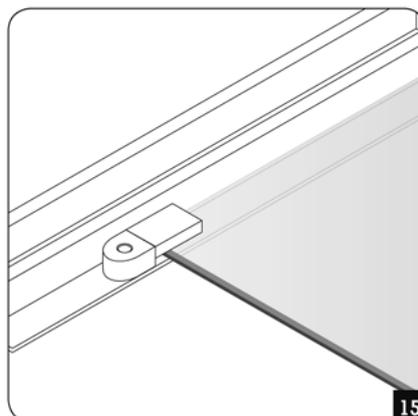
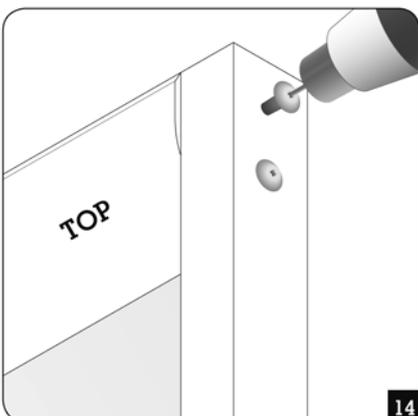
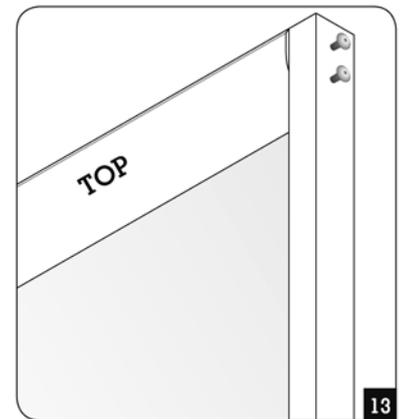
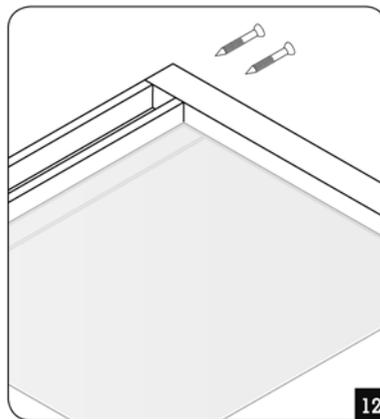
2. Assemble your door as follows

You will need sufficient area to assemble the glass return panels with the head & sill rails.

Attach the curved aluminium head rail and sill rail to the framed glass return panels with the screws provided (refer drawing 12, 13)

Ensure the screws engage correctly and the two sections of aluminium are pulled tightly together (refer drawing 14). You will note the glass panel will sit on the internal ledge of both the curved aluminium head & sill rail.

Now affix the small 'chrome' plastic end stop to the head rail & sill rail to



This portion of the assembly is now completed.

3. Fit one wall U channel into place. Ensure you remove the protective film of the acrylic wall liner where the wall U channels will sit. The U channel must be installed plumb (use a spirit level, refer drawing 17). Check the channel is hard up against the inside face of the tray upstand and drill through the pre-drilled holes in the channel flange. Remove the channel.

Now place a large 'spot' of silicone on each of the holes you have just drilled. The silicone will seal the holes once you screw the channel into place. Now reposition the U channel (check that it is plumb) and using the screws provided fix the channel to the wall. Excess silicone may seep past the channel, wipe off with a clean cloth.

Now dry fit the second U channel into place on the opposite side. Like the first channel, ensure it is plumb and hard up against the tray upstand. Now mark the pre-drilled holes of the U channel flange onto the acrylic wall liner. Remove the wall U channel. Using a 3.5mm drill bit, drill through the acrylic wall liner where you have just marked. Place a large 'spot' of silicone on these holes.

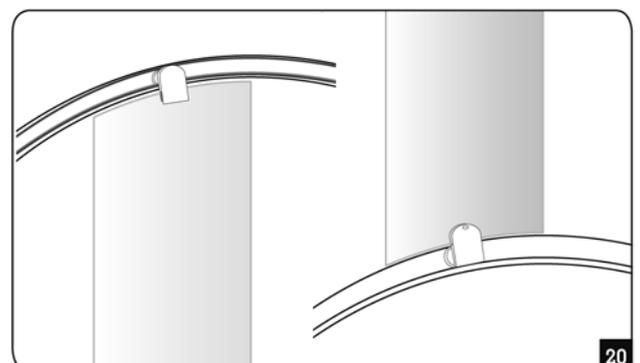
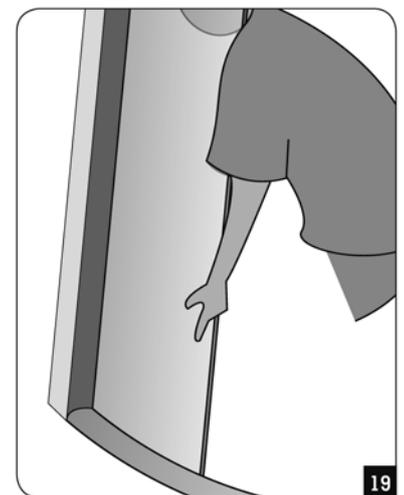
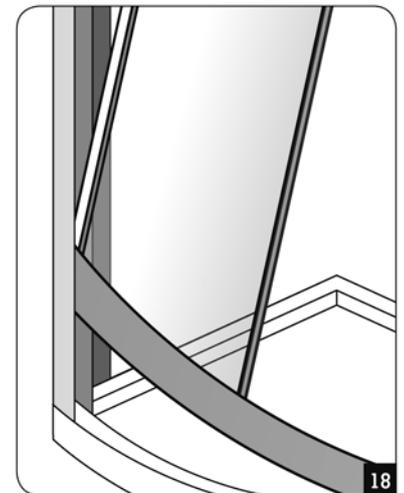
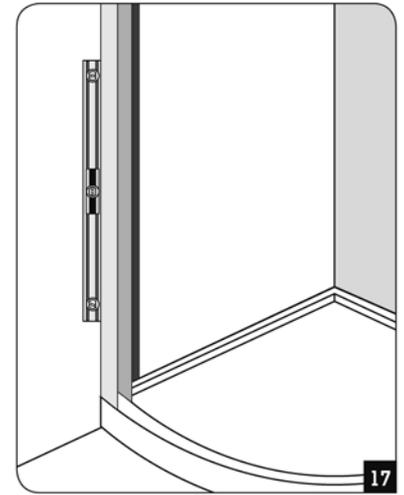
Now place the wall U channel on to the pre-completed glass return frame.

4. Now lift the pre-completed unit into place. (refer drawing 18). The framed section of glass should engage carefully into the 'fixed' wall U channel. (refer drawing 19)

Once this side of the unit is engaged correctly, push the opposite end of the completed unit into place. The wall U channel should be hard up against the inside face of the tray upstand, ensure it is plumb. Now, using the screws provided, fix the U channel to the wall via the silicone covered holes you have drilled. Excess silicone may seep past the channel, wipe off with a clean cloth.

Once all wheel assemblies are attached to the glass, lift the door panel into place starting from the top. The top wheel assembly will engage the top track. The bottom wheel assembly will engage the bottom track, note you will need to 'push' the button to enable the wheel to engage the bottom track.

6. Once the glass panels are in place, ensure they slide freely. You may need to adjust the top wheel

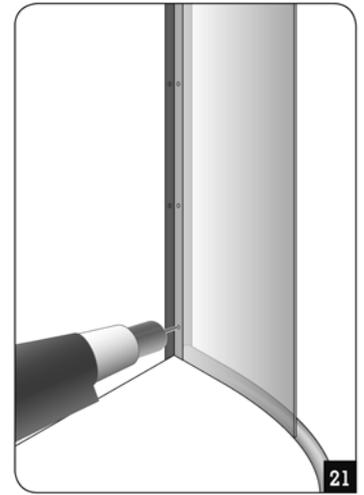


7. Now fix the wall U channel to the outer frame of the glass return panel. Using a 3.5mm drill bit drill at the top and bottom of the inside face of the wall U channel. Using the screws provided (or pop rivets) fix the two components together. (refer drawing 21)

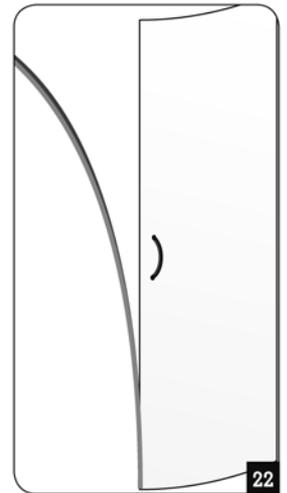
8. Now attach the double D handles to the door panels with the hardware provided. (refer drawing 22).

9. Now attach the door magnetic seals.

Start from the bottom leading edge of the glass door panel pushing the magnetic seal onto the glass. The magnetic seal may need to be cut to length. Use a sharp pair of scissors or similar for this task (refer drawing



10. If you have high water pressure you may wish to use the plastic water deflectors supplied. These limit the amount of water which may splash past the door panels. These may also need to be trimmed to length. These deflectors can be installed on the back edge of the door panels and/or the front leading edge of the return panels.



11. Finally remove all the remaining plastic film protection from the acrylic wall liner and tray. Ensure your Arena Sliding Door Assembly is thoroughly clean of dirt, excess silicone, crease etc.

12. You are now ready for the final stage, sealing your shower. Starting with all vertical seals. Apply a fine and consistent bead of silicone, seal the joint of the sill rail and frame of the glass return panels. Seal the wall U channels to the acrylic wall liner. Next seal the glass return panel to the sill rail. You may also seal the sill rail to the upstand of the tray. Clean off any excess silicone. (refer drawing 23,24,25,26).



13. Once all the silicone is cured (approx 12 hours) your new Showerwell Arena Sliding Door Combo is ready for use. Congratulations.

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